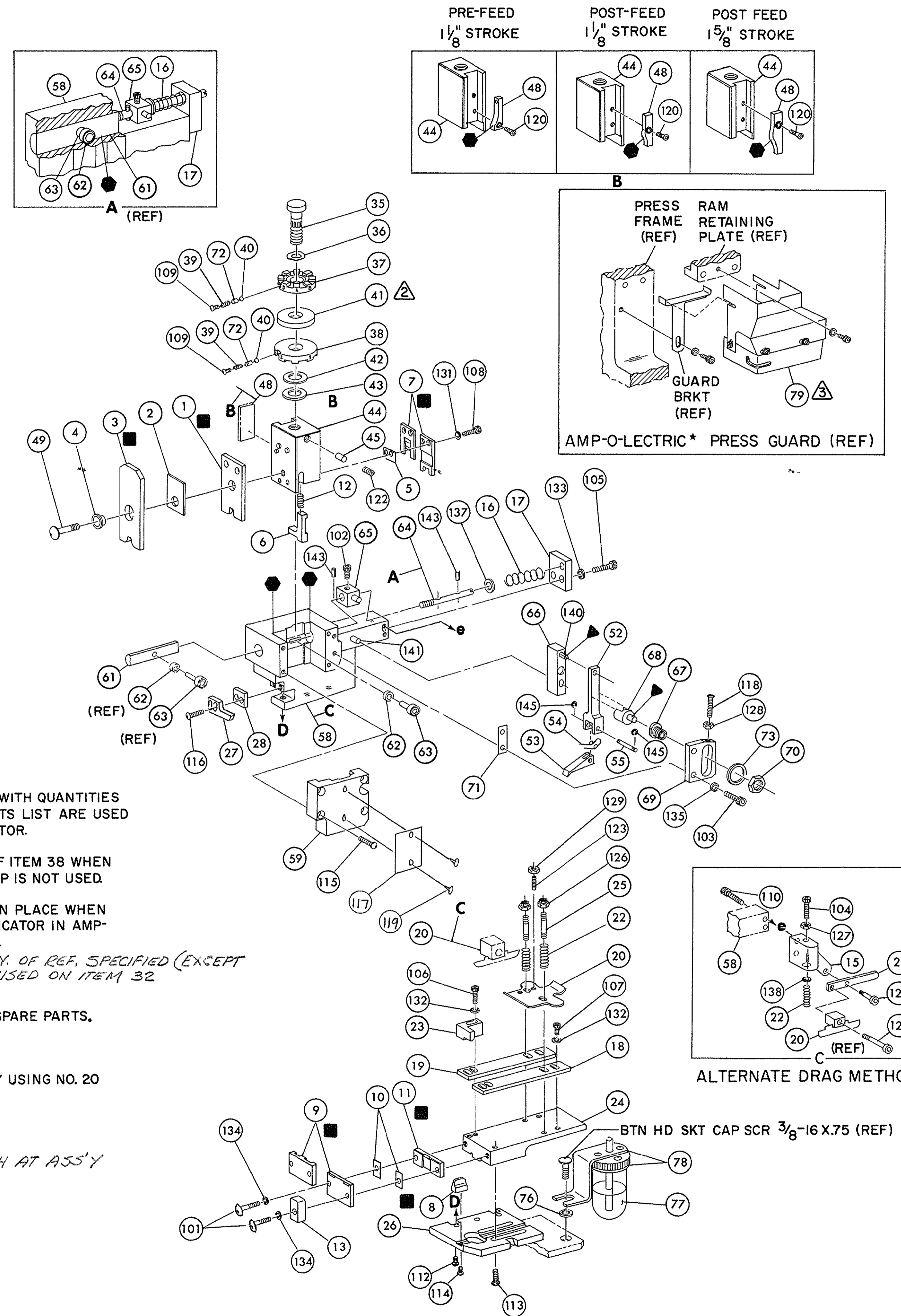
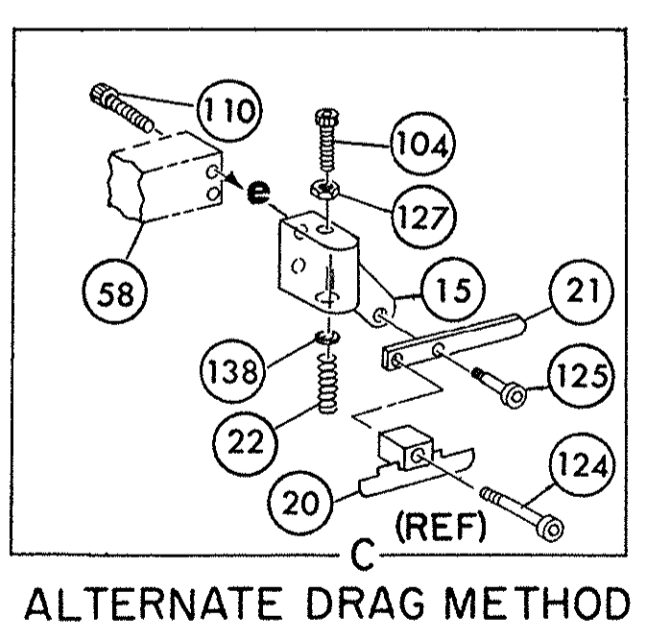


THIS IS A CONTROLLED DOCUMENT.



- NOTES:**
- I. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.
 - △ CUT TO LENGTH AT ASS'Y



REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF.		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF.		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF.		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF.		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF.		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	136
REF.		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF.		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF.		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF.		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF.		21018-4	NUT, HEX MACH (4-40) DRAG	130
REF.		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF.		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
REF.		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF.		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
REF.		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
REF.		2-21006-6	SCR, SKT SET CUP POINT (4-40 X .62) DRAG	123
REF.		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF.		1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120
REF.		21017-2	SCR, DRIVE (#2 X .19)	119
REF.		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118
REF.		461264-1	PLATE, IDENTIFICATION	117
REF.		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF.		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF.		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF.		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF.		2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112
REF.		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	111
REF.		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF.		2-21000-7	SCR, SKT HD CAP (8-32 X .46) SHEAR BLADE	108
REF.		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
REF.		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106
REF.		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF.		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF.		2-21002-0	SCR, BTN HD CAP (10-32 X .88) SHEAR PLATE	101
REF.		455745-1	GUARD, WINDOW	79
REF.		465184-9	LUBRICATOR ASSY	78
REF.		455985-1	OIL, LUBRICATING	77
REF.		454406-1	SPACER, LUB BRACKET	76
REF.		458109-1	WASHER, FLAT (SPECIAL)	75
REF.		690603-1	SPRING, ASSIST	74
REF.		690517-1	SPACER	73
REF.		22594-8	NUT, HEX	72
REF.		240628-1	PLATE, ADJ	71
REF.		240626-1	SHAFT, PIVOT	70
REF.		240633-1	BUSHING	69
REF.		455680-1	LEVER, INTERMEDIATE	68
REF.		240629-1	BLOCK, PIVOT	67
REF.		240632-2	SCREW, ADJ	66
REF.		240659-3	PIN, CAM ROLLER	65
REF.		240658-1	CAM, ROLLER	64
REF.		454398-1	ROD, FEED	63
REF.		454220-1	CAP, RAM	59
REF.		453736-1	HOUSING	58
REF.		240624-1	PIN, FEED FINGER	55
REF.		691499-1	SPRING, FEED FINGER	54
REF.		240635-1	FINGER, FEED	53
REF.		240634-1	LEVER, TERMINAL	52
REF.		7-21002-9	BOLT, CRIMPER	49
REF.		690602-5	CAM, PRE FEED 1/8 STROKE	48
REF.		690191-1	PLUG, NYLON	45
REF.		455674-1	RAM	44
REF.		690125-1	WASHER, LAMINATED	43
REF.		690124-1	WASHER, RAM	42
REF.		23241-6	SPACER, DISC	41
REF.		690170-1	BALL, STEEL	40
REF.		690142-1	SPRING, COMPRESSION	39
REF.		3-692155-7	DISC, INSULATION	38
REF.		22480-5	DISC, WIRE	37
REF.		690212-1	WASHER, SPRING	36
REF.		458980-1	POST, RAM	35
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	34
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	33
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	32
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	31
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	30
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	29
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	28
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	27
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	26
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	25
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	24
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	23
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	22
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	21
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	20
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	19
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	18
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	17
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	16
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	15
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	14
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	13
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	12
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	11
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	10
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	9
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	8
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	7
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	6
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	5
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	4
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	3
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	2
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.078	14			60140
B	.070	16			60725
C	.064	13			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.110	F	.750	A1 8039	
INSUL	.210	F			
WIRE RANGE	INSULATION RANGE	PRESS NO			
13-14	.130-180	565435-5			
REMARKS					
PRE-FEED AMP-O-LECTRIC					
(REF.) I.D. PLATE: 461264-1					

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

REV	DATE	DESCRIPTION	BY	CHKD	APPD
1	9-03	SET UP PAGE 10-1			
2	3-04	453736-1 1953			
3	10-05	DR 42577 APP 477			
4	10-05	DR 42577 APP 477			
5	4-95	DR 42577 APP 477			
6	8-1-90	DR 42577 APP 477			
7	11-88	DR 42577 APP 477			
8	2-9-84	DR 42577 APP 477			