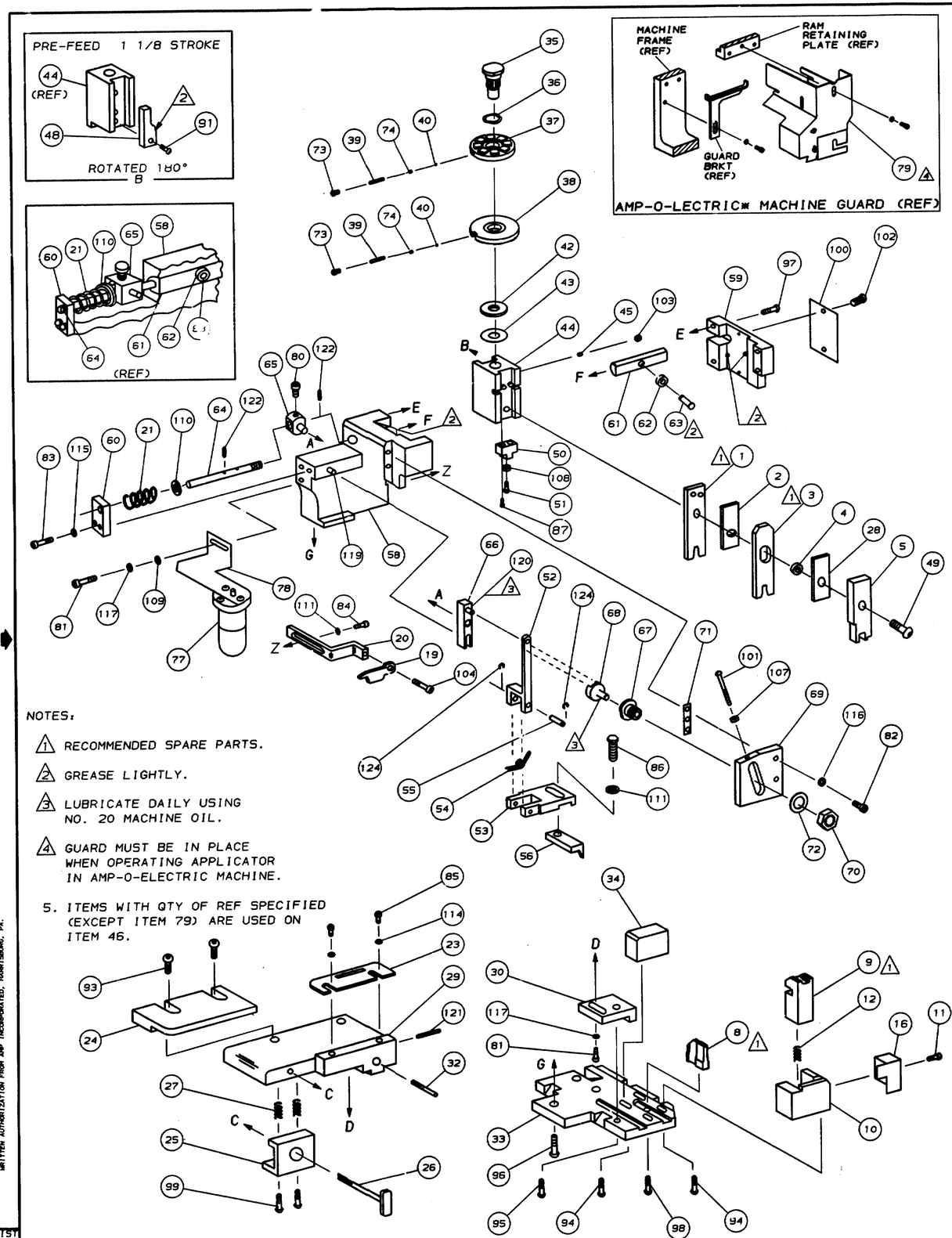

NOTES:

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
4. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING,RET "C" (.187ø)FEED FINGER PIN	124
			123
2	5-21028-1	PIN,SLT SPR(.125øx.50)ADJ ROD	122
1	4-21028-0	PIN,SLT SPR(.093øx.75)ST GUIDE PL	121
1	1-21030-1	PIN,DOWEL(.187øx.50)LEVER	120
1	1-21030-6	PIN,DOWEL(.187øx1.25)HOUSING	119
			118
2	21024-5	WASHER,LOCK(NO.10)ADJ BLOCK	117
2	21024-5	WASHER,LOCK(NO.10)ADJ PLATE	116
2	21024-5	WASHER,LOCK(NO.10)FEED GUIDE ROD	115
2	21024-2	WASHER,LOCK(NO.4)FRONT STRIP GUIDE	114
			113
			112
4	21024-4	WASHER,LOCK(NO.8)STRIPPER	111
1	21899-4	WASHER,FLAT(5/16 DIA)SCREW ADJ	110
1	21899-2	WASHER,FLAT(NO.10)LUB ASSY	109
1	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
1	21018-5	NUT,HEX(6-32)FEED ADJ	107
			106
			105
1	456567-1	SCR,SHLD(.188øx.125)STRIPPER	104
1	21009-2	SCR,SKT SET(1/4-20x.25LOC-WEL)RAM	103
2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	461264-1	PLATE, IDENTIFICATION	100
2	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	22733-8	SCR,BHC(8-32x.38LOC-WEL)ANVIL	98
4	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
1	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
2	2-21002-2	SCR,BHC(8-32x.50)SHEAR	94
2	2-21000-6	SCR,BHC(8-32x.38)R STRIP GUIDE	93
			92
1	1-21002-7	SCR,BHC(6-32x.38)CAM	91
			90
			89
			88
2	1-21000-6	SCR, SET CAP 4-40 X .62	87
1	2-22603-0	SCR,HEX HEAD(8-32x.31)FEED FINGER	86
2	1-21000-3	SCR,SKT CAP(4-40x.25)F STRIP GUIDE	85
1	2-21000-7	SCR,SKT CAP(8-32x.50)STRIPPER	84
2	3-21000-7	SCR,SKT CAP(10-32x.75)FEED ROD GD	83
2	3-21000-6	SCR,SKT CAP(10-32x.62)FEED ADJ BLK	82
2	3-21000-4	SCR,SKT CAP(10-32x.38)SG ADJ BL	81
2	3-21000-4	SCR,SKT CAP(10-32x.38)PIVOT BLOCK	80
REF	455749-1	GUARD, WINDOW 4	79
1	1-465184-0	LUBRICATOR ASSY	78
-	-	-	77
			76
			75
2	690603-1	SPRING, ASSIST	74
2	23030-1	SCR,SKT CAP(6-32x.25)CP DISC	73
2	458109-1	WASHER, SPECIAL	72
1	690517-1	SPACER	71
1	22594-8	NUT, HEX	70
1	240628-1	PLATE, ADJUSTMENT	69
1	240626-1	SHAFT, PIVOT	68
1	240633-1	BUSHING	67
1	455680-1	LEVER, INTERMEDIATE	66
1	240629-1	BLOCK, PIVOT	65
1	240632-2	SCREW, ADJUSTMENT FEED ROD	64
1	240659-3	PIN, CAM ROLLER	63
1	240658-1	ROLLER, CAM	62
1	454398-2	ROD, FEED	61
1	454178-1	GUIDE, FEED ROD	60

QTY	PART NO	DESCRIPTION	ITEM NO
1	454220-8	CAP, HOUSING	59
1	454485-7	HOUSING	58
			57
1	690542-2	PAWL, FEED	56
1	240624-1	PIN, FEED FINGER	55
1	691499-1	SPRING, FEED FINGER	54
1	690541-1	FINGER, FEED	53
1	455679-1	LEVER, TERMINAL FEED ARM	52
1	811242-2	BUMPER, HOLDDOWN	51
1	844419-1	SPACER, TONKER	50
1	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	49
1	690602-5	CAM, PRE-FEED 1 1/8 STROKE	48
			47
			46
1	690191-1	PLUG, NYLON	45
1	853076-1	RAM	44
1	690125-1	WASHER, LAMINATED	43
1	690124-1	WASHER, RAM	42
			41
2	23241-6	BALL, STEEL	40
2	690170-1	SPRING, COMPRESSION	39
1	690142-1	DISC, INSULATION	38
1	5-690692-2	DISC, WIRE	37
1	22480-5	WASHER, SPRING	36
1	690212-1	POST, RAM	35
1	690786-1	SUPPORT, TERMINAL	34
1	455675-1	PLATE, BASE	33
1	690432-3	SCREW, ADJUSTMENT	32
			31
1	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	2-455671-6	PLATE, STRIP GUIDE	29
1	1-455888-6	SPACER, FRONT SHEAR DEP	28
2	1-22284-0	SPRING, DRAG	27
1	690546-1	LEVER, DRAG RELEASE	26
1	240792-1	DRAG, STOCK	25
1	9-690504-5	GUIDE, STRIP (REAR)	24
1	690438-1	GUIDE, STRIP (FRONT)	23
			22
1	4-22284-9	SPRING, FEED RETURN	21
1	458950-1	ARM, STRIPPER	20
1	458949-1	STRIPPER	19
			18
			17
1	691667-1	GUARD, CHIP (FRONT)	16
			15
			14
			13
1	5-22280-0	SPRING, SHEAR	12
1	690461-1	STOP, SHEAR	11
1	690459-1	HOLDER, SHEAR (FRONT)	10
1	462006-1	SHEAR, FLOAT (FRONT) 1	9
1	5-854014-0	ANVIL 1	8
			7
			6
1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	238011-2	SPACER, TUBULAR	4
1	844991-6	CRIMPER, INSULATION 1	3
			2
1	844418-1	CRIMPER, WIRE 1	1

CRIMPING DATA

PAD LTR	CRIMP HEIGHT	WIRE SIZE
A	NOT	USED
B	.035	22,24,OR 26 *
C	.033	2 (30'S)
D	NOT	USED

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.054	F	.350	AI 8040
INSUL	.110	0		

WIRE RANGE	INSULATION RANGE	MACHINE NO
26-22	.028-.054	565435-5

REMARKS

AMP-O-LECTRIC

PRE-FEED

* (2)26 OR (2)29 WIRES MAY BE USED AT THIS CRIMP HEIGHT

APPLICATOR WILL APPLY

66341	
213543-2	

REMARKS		NO	REV
		TO APPLY TERMINAL	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

P	F	LTR	REVISION RECORD	APP	DATE	P	F	LTR	REVISION RECORD	APP	DATE	P	F	LTR	REVISION RECORD	APP	DATE
														A	EC 0150-4168-92		

SET UP GAGE 458637-1 | 10-1 L1322-1
DR 11-13-92 N. O'BRINE | APP -
CHK - | REL -

AMP — AMP INCORPORATED Harrisburg, Pa.

LOC A | D | NO 567313-4 | REV A

NAME MINIATURE QUICK CHANGE APPLICATOR SIDE FEED (SERPENT)

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