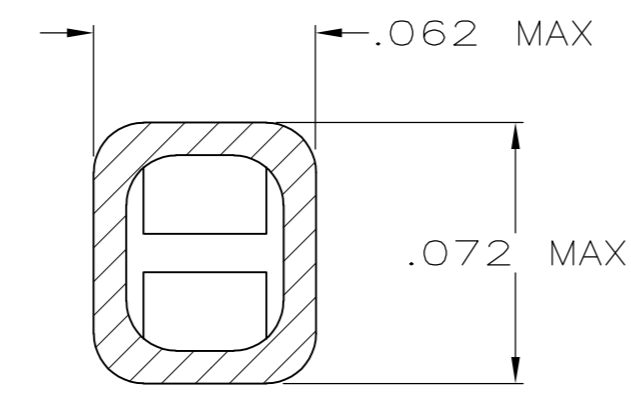
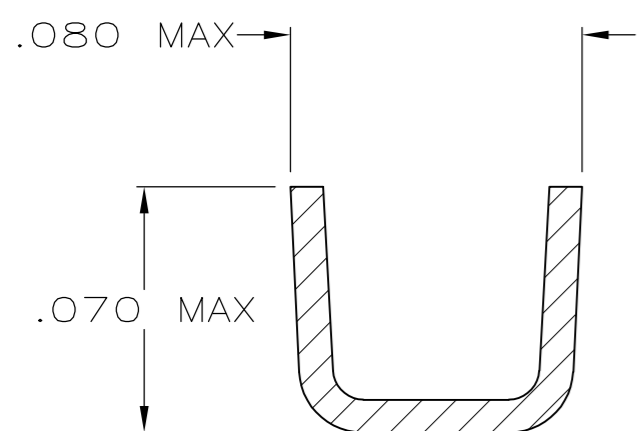
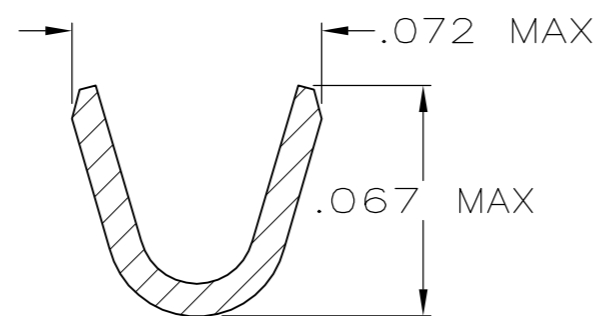
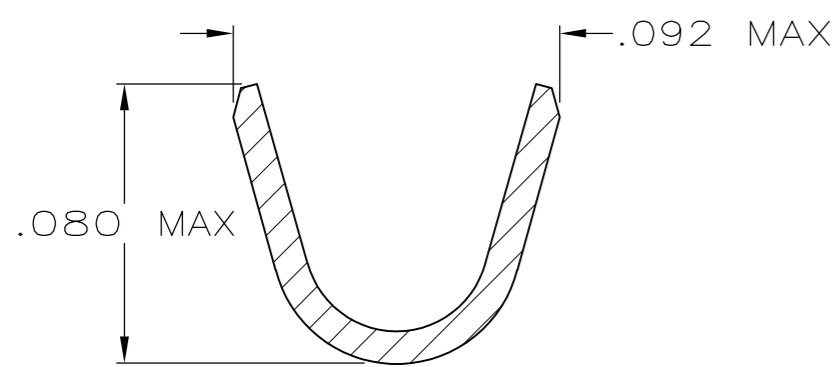
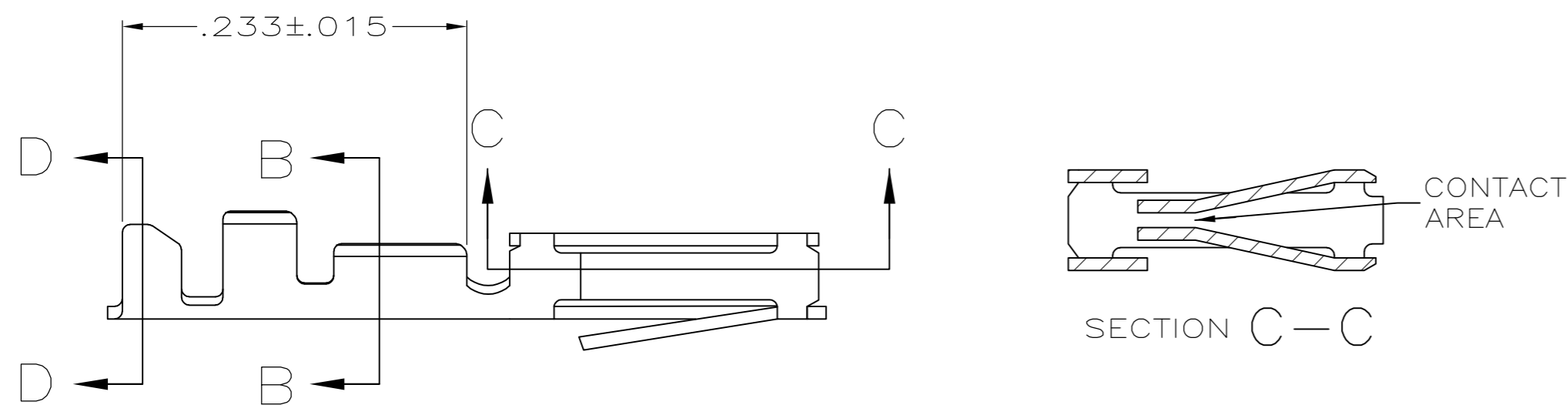
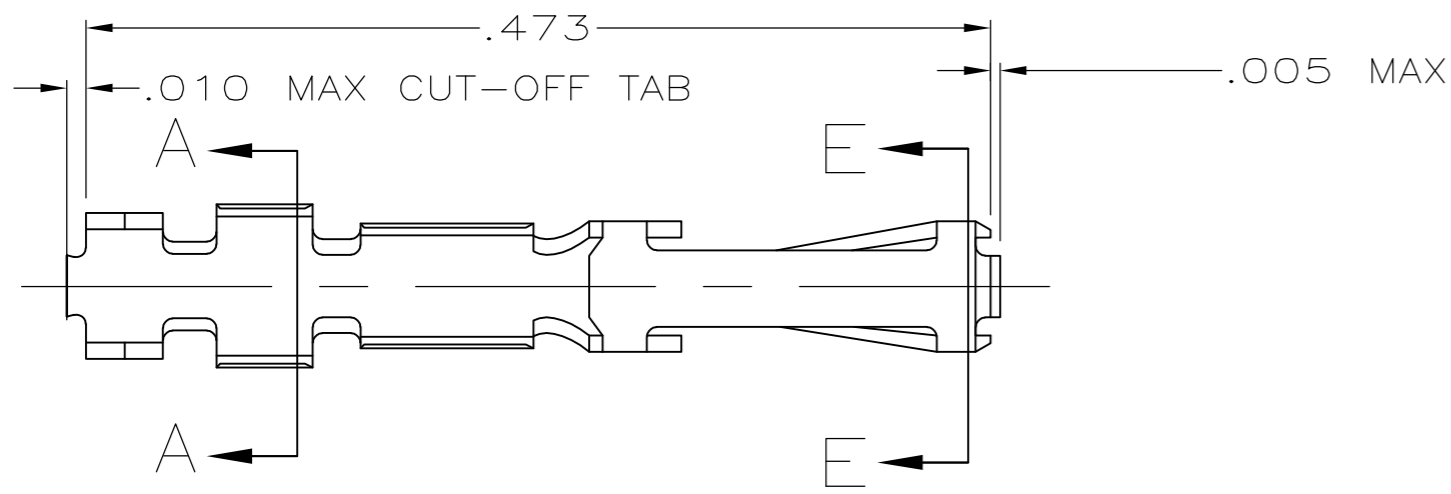












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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
GP	00						
	F	REVISED PER ECO-09-001588	12JUN2009	CJV	CWR		
	F1	REVISED PER ECO-09-021826	6JAN10	KK	AEG		



- 1 FINISH: GOLD FLASH ALL OVER, .000015 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT,
-OR-
.000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 2 FINISH: GOLD FLASH ALL OVER, .000030 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT,
-OR-
.000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 3 FINISH: GOLD FLASH ALL OVER, .000050 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT,
-OR-
.000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000050 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 4 FINISH: .000100 MIN THK BRIGHT TIN-LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 5 FINISH: .000050 MIN THK GOLD ON ALL EXTERIOR SURFACES, INSIDE OF RCPT. BOX (EXCLUDING PREPLATED CONTACT AREAS) MAY HAVE .000003 MIN THK GOLD, ALL OVER .000050 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 6. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- 7 FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

OBSOLETE 		2-86566-0		1-86571-1
		1-86566-6		1-86571-0
		86566-8		86571-8
		86566-6		86571-6
		86566-4		86571-4
		86566-2		86571-2
SUPERSEDED BY 1-86571-1				
	FINISH	REELED PART NO	PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MOYER 6-8-89	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK D.L. ROCKER 6-8-89		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G.D. MILLER 6-14-89	NAME	
0 PLC ± -		PRODUCT SPEC 108-9024	CONTACT, RCPT., ROUND WIRE, .100 CFFC	
1 PLC ± -		APPLICATION SPEC 114-16003	SIZE A2	CAGE CODE 00779
2 PLC ± -		MATERIAL PHOS. BRONZE	DRAWING NO C=86571	RESTRICTED TO -
3 PLC ± .005		FINISH SEE TABLE	SCALE 10:1	SHEET 1 OF 1
4 PLC ± -			REV F1	
ANGLES ± -				
CUSTOMER DRAWING				