

NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

▲ CUT TO LENGTH AT ASSY.

▲ SEE DWGS FOR COMPONENTS.

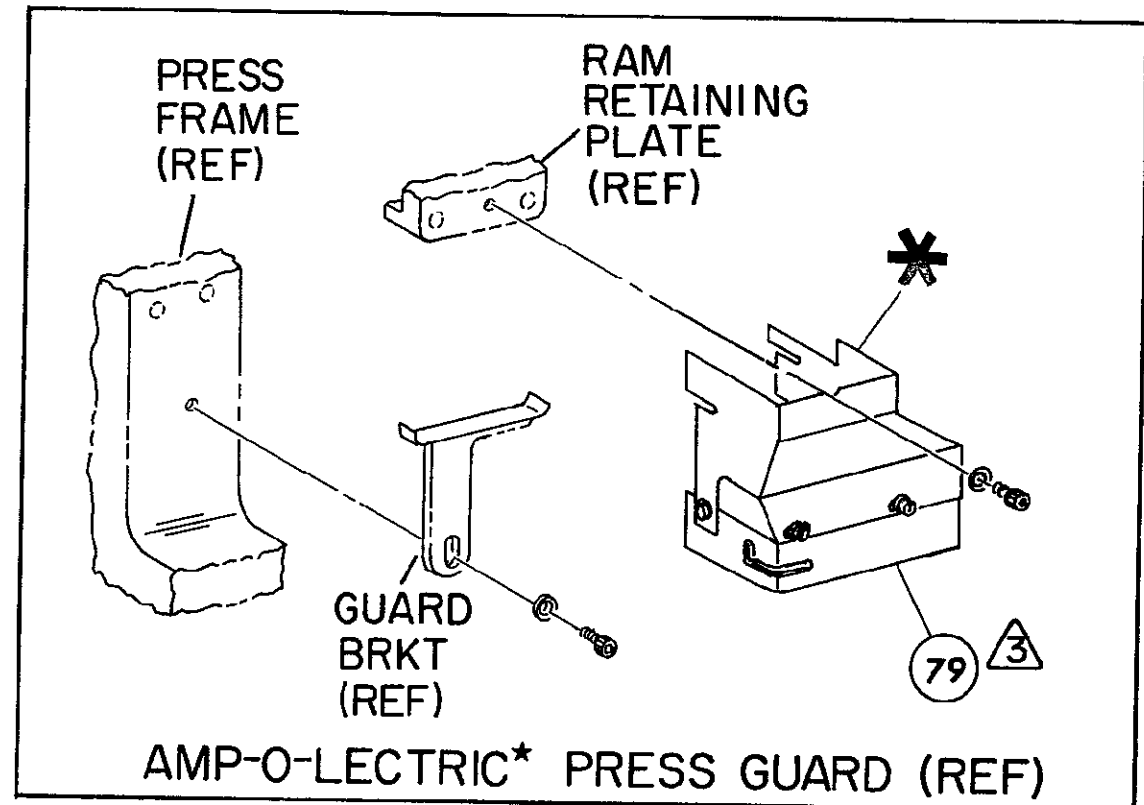
▲ QTY IN INCHES.

KEY:

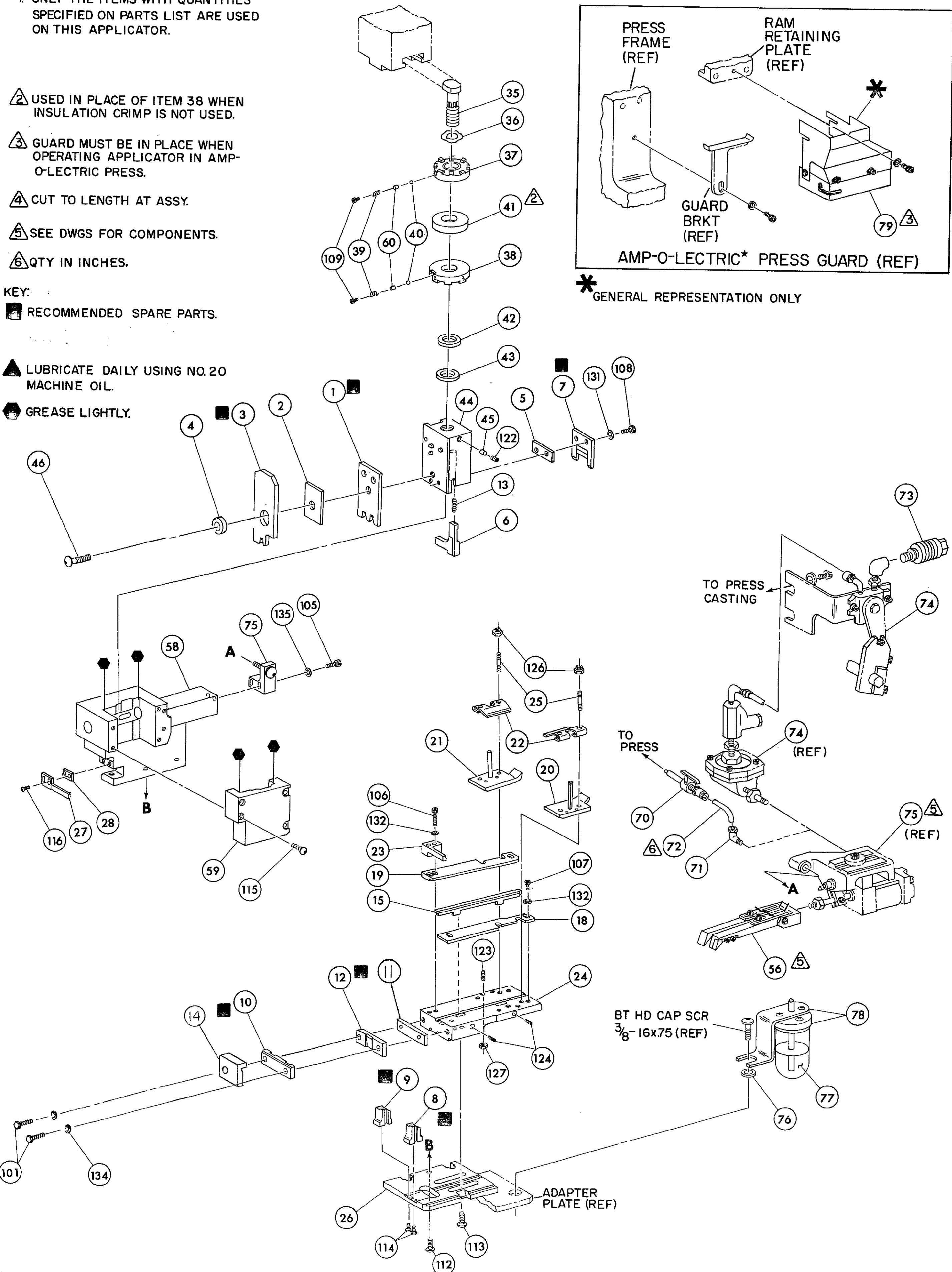
■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO.20 MACHINE OIL.

▲ GREASE LIGHTLY.



* GENERAL REPRESENTATION ONLY



QTY	PART NO	DESCRIPTION	ITEM NO
			145
			144
			143
			142
			141
			140
			139
			138
			137
			136
2	21024-5	WASHER, LOCK (NO 10) AIR FEED ASSY	135
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
			133
			132
			131
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			129
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			118
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			116
2	3-22603-4	SCR, BTN HD SKT CAP (8-32 X.75) STRIPPER	115
4	3-21002-1	SCR, BTN HD SKT CAP (10-32 X 1.00) HSG CAP	114
2	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	113
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	112
3	2-22733-8	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	111
			110
			109
			108
			107
			106
			105
			104
			103
			102
2	4-21000-0	SCR,SKT. HD CAP (10-32 X1.25) SHEAR PLATE	101
1	455750-6	GUARD ASSY	79
		LUBRICATOR ASSY	78
		OIL, LUBRICATING	77
		SPACER, LUB BRACKET	76
1	460277-3	AIR FEED ASSY	75
1	692655-1	AIR FEED VALVE ASSY-692655-5	74
1	24042-2	VALVE, SHUT-OFF	73
1	22620-1	TUBING, PLASTIC	72
1	22294-6	ELBOW, PLASTIC TUBING	71
		INSERT, COUPLING	70
			69
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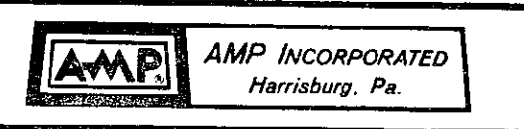
REMARKS		NO	REV
APPL USED ON MACHINE PART NO		MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME		APPL SERIAL NO	ORIGINAL
ADDRESS		PURCHASE ORDER	CUSTOMER COPY
CITY		ENG APP	FIELD ENG COPY

CRIMPING DATA						APPLICATOR WILL APPLY	
PAD	CRIMP HEIGHT	WIRE SIZE	WIRE RANGE	LEFT	RIGHT	LEFT	RIGHT
LTR	LEFT RIGHT	LEFT RIGHT	LEFT RIGHT	LEFT	RIGHT	22-18	60325-2 62835-1
A	.048 .062	18 18	RIGHT	22-18			
B	.045 .059	20 20	INSUL RANGE				
C	.042 .056	22 22	LEFT	RIGHT	.125-.165		
D	NOT USED		RIGHT				
CRIMP	SIZE	TYPE	CRIMP	SIZE	TYPE	FEED	
WIRE	LEFT	.090 F	INSUL	LEFT	.180 O	LEFT	.765
	RIGHT	.100 F	INSUL	RIGHT		RIGHT	.897
PRESS REF	APPL INST AT		8046				
REMARKS							
AMP O LECTRIC DUAL							

REV	DATE	DESCRIPTION
1	10-1-88	DR 4-14-89 APP
2	10-1-88	DR 4-14-89 APP
3	10-1-88	DR 4-14-89 APP
4	10-1-88	DR 4-14-89 APP
5	10-1-88	DR 4-14-89 APP
6	10-1-88	DR 4-14-89 APP
7	10-1-88	DR 4-14-89 APP
8	10-1-88	DR 4-14-89 APP
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99	10-1-88	DR 4-14-89 APP
100	10-1-88	DR 4-14-89 APP

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LOC A D NO 567328-2 REV 10

MINIATURE QUICK CHANGE APPLICATOR END FEED, DUAL (AMPLVAR RING)