



REV	DESCRIPTION	BY	DATE
D	ADDED ANOTHER WELDING DETAIL WITH DIMS: 60° ±5°, .012 (.30 mm), .087 (2.21 mm), .051 (1.30 mm), & .186 (4.72 mm). AND ADDED DETAIL "A" VIEW.	M.C. S.C.	4-1-97
C	.262 (6.65mm) WAS .266 (6.75mm), ADDED: DIFFUSED (MATTE) LENS SURFACE; (2) PLACES, R.006 TYP; (5) PLACES, DETAIL FOR WELDING WITH DIMS .014 (.36 mm), .051 (1.30 mm), .012 (.30 mm), .080 (2.03 mm), & 60° (REF), AND R.030 (.76 mm) REF RADIUS.	M.C. L.R.	11-16-95
B	.624 (15.84 mm) REF WAS .67 (16.9 mm) REF, .688 (17.48 mm) WAS .730 (18.54 mm), .675 (17.4 mm) REF WAS .72 (18.2 mm) REF, 17° WAS 15°, AND 22° WAS 20°.	M.C. D.C.	11-2-95
A	NEW RELEASE	M.C. N.O.	10-25-95
LTR	ECN NO.	REVISIONS	DRN, APP. DATE

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SCALE: 3:1	CUSTOMER DRAWING NO.	DWG. REV.
TOLERANCES: UNLESS OTHERWISE SPECIFIED ALL DIM'S IN: INCHES (mm)	C-16034	D
FRACTIONS: ± 1/64 DECIMALS(.XX) ± .02 DECIMALS(.XXX) ± .015 ANGLES ± 3'	TITLE	
FINISH:	SINGLE LIGHTPIPE	
FSCM 83330	PART NUMBER	
	515-1036	
	Dialight	1913 Atlantic Ave. Manasquan, NJ 08736

NOTE: LIGHTPIPE COMPONENT TO BE MOLDED IN A CLEAR TRANSMISSIVE POLYCARBONATE.