



# Application Tooling

PERISHABLE TOOLING FOR: T-8358-B (11-40-2127)

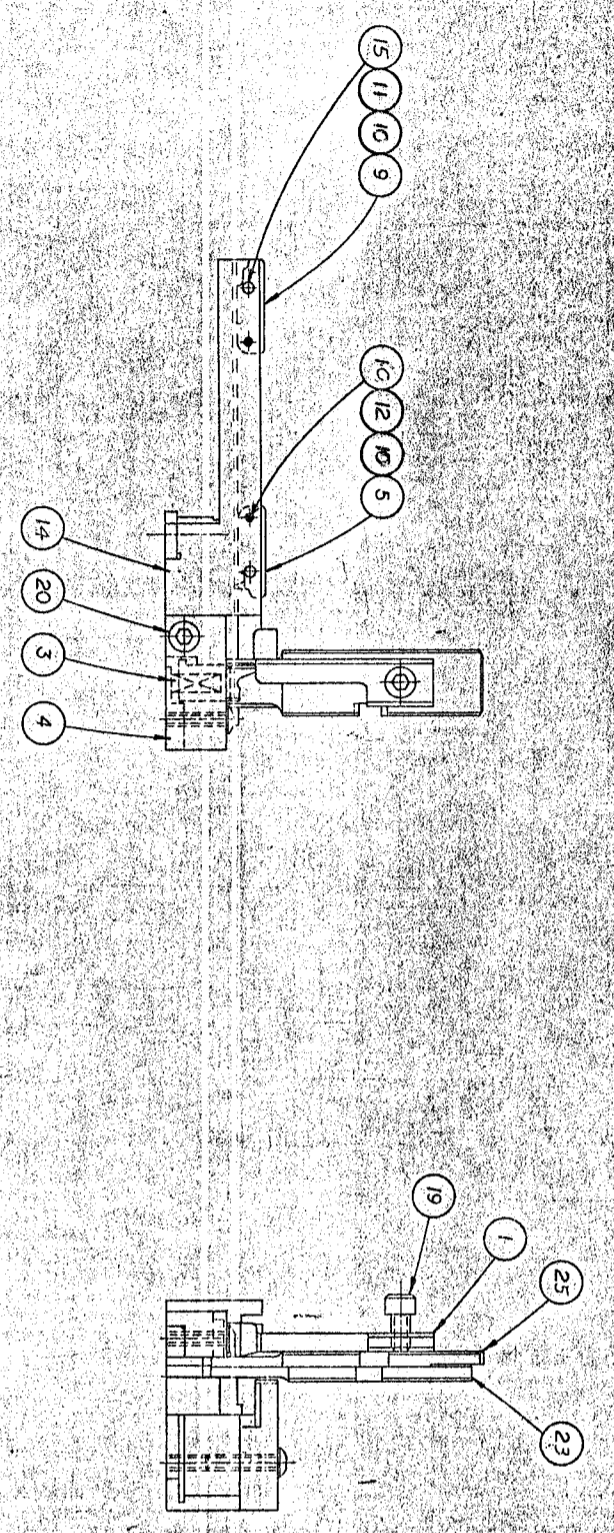
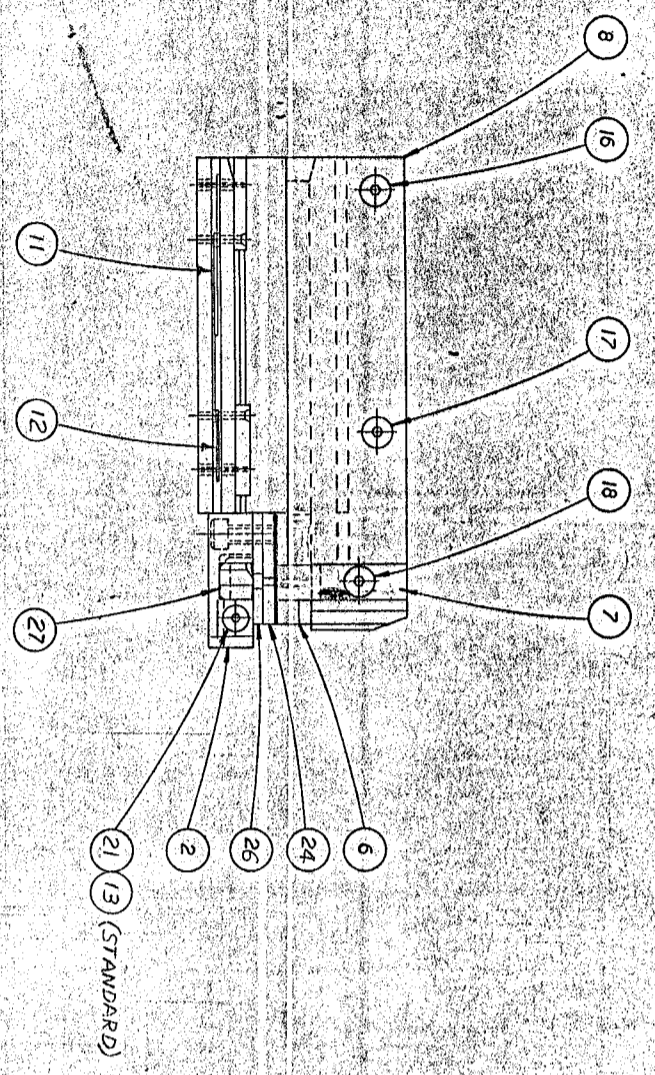
Rev B

TERMINAL # 40356			
Order #	Engr.#	Req.	Description
11-40-4539	8358-3	1	Conductor Punch
11-40-4540	8358-4	1	Conductor Anvil
11-40-4610	8358-11	1	Insulation Punch
11-40-4611	8358-12	1	Insulation Anvil
11-40-4599	8358-10	1	Front Cut-Off Plunger
11-40-3124	K-8358-B	Tool kit complete (ALL ABOVE ITEMS)	
SPECIFICATIONS			
INSULATION DIA. (MAX.)		.160	WIRE STRIP LENGTH
			.093
WIRE GA.	CONDUCTOR CRIMP HEIGHT		PULL OFF FORCE
#18	.053 - .055 Width .073/.081		25 - 30#

- CUSTOMER LOG FOR MACHINE SETTINGS -

WIRE GA.	WIRE SETTING	INSULATION DIA./COLOR	INSUL. SETTING	FEED POSITION

PART NO. 11-40-2127  
 ING. NO. T-835B-B



PARTS LIST

EDP. NO.	ITEM	SIZE	ENG. NO.	DESCRIPTION	REQ'D.
11-40-4039	1		8302-5	PLUNGER STRIKER	
11-24-1673	2		719-14	FRONT PLUNGER RETAINER	
11-24-1067	3		4996-4	CUT OFF PLUNGER SPRING	
11-24-1079	4		4996-11	FRONT PLUNGER SPRING PLATE	
11-40-4193	5		8326-19	STOP FINGER	1 EA.
11-40-4536	6		8358-6	SPACER	
11-40-4537	7		8358-7	WIRE STOP	
11-40-4538	8		8358-8	REAR COVER	
11-40-4068	9		8302-102	DRAG FINGER	
11-40-4069	10		8302-103	PIVOT PIN	2
11-40-4144	11		8302-110	TORSION SPRING (STOP FINGER)	
11-40-4145	12		8302-111	TORSION SPRING (GUIDE BLOCK)	1 EA.
11-24-1084	13		4996-31	CUT OFF PLUNGER GUIDE BLOCK	
11-40-4535	14		8358-5	TERMINATOR BASE BLOCK	1
	15		3/64 DIA. X 3/4 LG. SPIRAL PIN		2
	16		# 8-32 X 3/8 LG. B.H.C.S.		
	17		# 8-32 X 1/2 LG. B.H.C.S.		
	18		# 8-32 X 3/4 LG. B.H.C.S.		1 EA.
	19		# 10-32 X 3/8 LG. S.H.C.S.		
	20		# 10-32 X 1/2 LG. S.H.C.S.		
	21		# 6-32 X 1/2 LG. BUTT HD. SOC. CAP. SCREW		
	22				

11-40-3124 PERISHABLE TOOLING

EDP. NO.	ITEM	SIZE	DESCRIPTION	REQ'D.
11-40-4539	23		8358-3 CONDUCTOR PUNCH	
11-40-4540	24		8358-4 CONDUCTOR ANVIL	
11-40-4510	25	A	8358-11 INSULATION PUNCH	1 EA.
11-40-4511	26		8358-12 INSULATION ANVIL	
11-40-4599	27		8358-10 FRONT CUT OFF PLUNGER	
11-40-	28			

TERMINATOR ASSEMBLY FOR  
 40356 TERMINAL (184WG, 160 W, 160 W)

MOLEX INCORPORATED  
 11-40-2127  
 7835B-B

DATE: 8-26-86  
 SHEET NO: D

REVISIONS

REV.	DATE	DESCRIPTION
1	8-26-86	INITIAL RELEASE
2	8-26-86	REVISIONS

REF B358A