



KEY:

- GREASE LIGHTLY.
- ◊ LUBRICATE DAILY, USING NO. 20 MACH. OIL.
- RECOMMENDED SPARES, CUSTOMER RESPONSIBLE FOR REPLACEMENT.

NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 46 GUIDE OFF INS. BARREL.
5. GUIDE OFF INS. BARREL.

162	REF	690517-1	SPACER	71
161	REF	22594-8	NUT, HEX	70
160	REF	240628-1	PLATE, ADJUSTMENT	69
159	REF	240626-1	SHAFT, PIVOT	68
158	REF	240633-1	BUSHING	67
157	REF	455680-1	LEVER, INTERMEDIATE	66
156	REF	240629-1	BLOCK, PIVOT	65
155	REF	240632-2	SCREW, ADJUSTMENT, FEED ROD	64
154	REF	240659-3	PIN, CAM ROLLER	63
153	REF	240658-1	ROLLER, CAM	62
152	REF	454398-2	ROD, FEED	61
151	REF	454178-1	GUIDE, FEED ROD	60
150	REF	454220-1	CAP, HOUSING	59
149	REF	454485-1	HOUSING	58
148				57
147	1	690542-2	PAWL, FEED	56
146	REF	240624-1	PIN, FEED FINGER	55
145	REF	691499-1	SPRING, FEED FINGER	54
144	REF	690541-1	FINGER, FEED	53
143	REF	455679-1	LEVER, TERMINAL FEED ARM	52
142	1	811242-1	BUMPER, HOLDDOWN	51
141	1	690753-1	SPACER, TONKER MOUNT	50
140	1	7-21002-9	BOLT, CRIMPER	49
139	1	690602-5	CAM PREFEED STROKE 1 1/8	48
138				47
137	1	459456-1	APPL. BASIC SUB-ASSY,	46
136	1	690191-1	PLUG, NYLON	45
135	1	455673-1	RAM	44
134	1	690125-1	WASHER, LAMINATED	43
133	1	690124-1	WASHER, RAM	42
132			DISC, SPACER	41
131	2	23241-6	BALL, STEEL	40
130	2	690170-1	SPRING, COMPRESSION	39
129	1	690142-1	DISC, INSULATION	38
128	1	7-690141-B	DISC, WIRE	37
127	1	22480-5	WASHER, SPRING	36

126	1	690212-1	POST, RAM	35
125	1	690786-1	SUPPORT, TERMINAL	34
124	REF	455675-1	PLATE, BASE	33
123	1	690432-3	SCREW, ADJUSTMENT	32
122				31
121	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30
120	1	458144-3	PLATE, STRIP GUIDE	29
119	1	1-455888-0	SPACER, F. SHEAR DEPRESSOR	28
118	2	1-22284-0	SPRING, DRAG	27
117	1	240793-1	LEVER, DRAG RELEASE	26
116	1	240792-1	DRAG, STOCK	25
115	1	690504-8	GUIDE, STRIP REAR	24
114	1	690438-1	GUIDE, STRIP FRONT	23
113				22
112	REF	4-22284-9	SPRING, FEED RETURN	21
111				20
110	1	690472-1	STRIPPER	19
109			HOLDER, TERMINAL	18
108			GUARD, CHIP REAR	17
107	1	691667-1	GUARD, CHIP FRONT	16
106			PLATE, SHEAR REAR	15
105			HOLDER, SHEAR REAR	14
104			SHEAR, FLOAT REAR	13
103	5	22280-0	SPRING, SHEAR	12
102	1	690461-1	STOP, SHEAR	11
101	1	690459-1	HOLDER, SHEAR FRONT	10
100	1	454276-1	SHEAR, FLOAT FRONT	9
99	1	5-6905123	ANVIL	8
98			SPACER, DEPRESSOR REAR	7
97			DEPRESSOR, SHEAR REAR	6
96	1	455889-9	DEPRESSOR, SHEAR FRONT	5
95	1	1-238011-0	SPACER, TUBULAR, INS CRIMPER	4
94	1	456134-3	CRIMPER, INSULATION	3
93	1	455888-3	SPACER, CRIMPER	2
92	1	4-456406-7	CRIMPER, WIRE	1

TERM APPL SPEC 114-2082

CRIMPING DATA				THIS APPLICATOR WILL APPLY
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	62139
A	.061	16		
B	.053	18		
C	.049	20		
D	NOT USED			
CRIMP	SIZE	TYPE	FEED	USED ON MACH NO.
WIRE	.090	F	.535	565435-5
INSULATION	.140	F		
INSULATION RANGE	.060 - .110	WIRE RANGE	20 - 16	APPLICATOR INSTRUCTION # 8040
REMARKS: AMP-O-LECTRIC PRE-FEED				

SET UP CASE 458637-1 LAYOUT NO. 674

APPLICATOR MINIATURE QUICK CHANGE HD SIDE-FEED (187 SERIES PIGGY-BACK FASTON)

ECN	DATE	BY	ECN	DATE	BY

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