



PRODUCT NO.	POSITIONS LOADED	HOUSING P/N	HSG COLOR
61837-X661 -X661LF -X661HLF	ALL	61836-001 61836-011	BLACK BLACK
-X641 -X641LF -X641HLF	2,3,4,5	61836-001 61836-011	BLACK BLACK
-X621 -X621LF -X621HLF	3,4	61836-001 61836-011	BLACK BLACK
-X662 -X662LF -X662HLF	ALL	61836-002 61836-012	GREY GREY
-X642 -X642LF -X642HLF	2,3,4,5	61836-002 61836-012	GREY GREY
-X622 -X622LF -X622LF	3,4	61836-002 61836-012	GREY GREY
-X612LF -X612HLF	1,6	61836-002 61836-012	GREY GREY

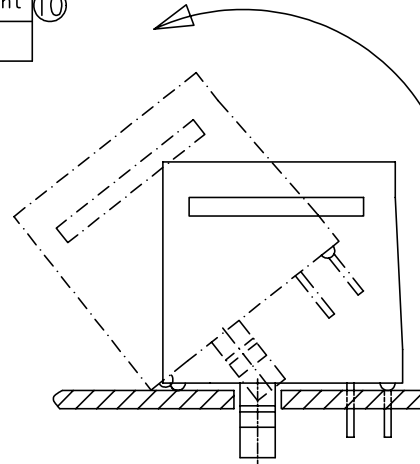
NOTES :

- 1 P/N WITH DASH X6XX -NORMAL WAVE SOLDERING APPLICATION.
- 2 PACKAGING SPEC. GES-14-351 (USING TRAY).
- ③ SCRATCH MARKS ACCEPTABLE ON THESE SURFACES.
- 4 JACK IS FOR 1.57/.062 THICK PCB.
- ⑤ SHOULD THE JACK NEED TO BE DISMOUNTED FROM THE PCB. PLS REMOVE JACK AS PER RECOMMENDED METHOD HEREIN. (DETAIL A) NIPPING THE LEGS OF THE PEG TOGETHER IS DISALLOWED, OTHERWISE LEG BREAKAGE MAY OCCUR.
- ⑥ THESE DIMENSIONS ARE MEASURED FROM THE TOP OF THE PEG.
- 7 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- 8 IF LF P/N PACKSGING MEETS GS-14-920 SPECIFICATION
- 9 THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.57mm MINIMUM THICK CIRCUIT BOARD
- ⑩ EQUIVALENT THICKNESS Au AND GXT PLATING HAVE SAME FUNCTION AND THEY ARE ALTERNATIVE BY THE CUSTOEMR .

LEAD FREE PRODUCT NO.  
MEETS PIP PROCESS PRODUCT NO.

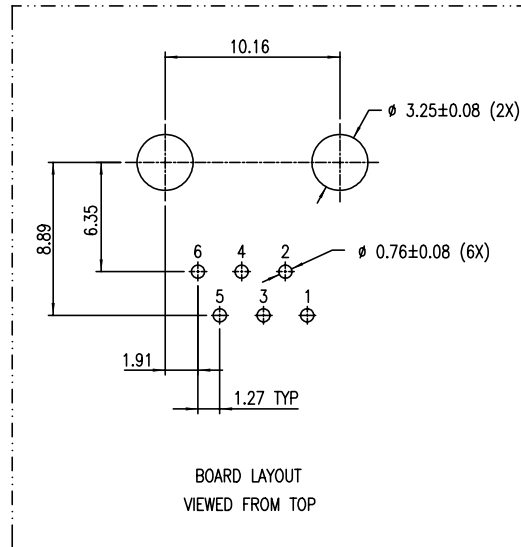
PLATING CODE X	PLATING
0	5u" Au + high performance lubricant
1	15 u" / .38 uM GOLD
3	5u" Au + high performance lubricant
5	50u" / 1.27 uM GOLD

DIRECTION OF DISMOUNT



JACK DISMOUNT METHOD

DETAIL A  
NOTE 5



BOARD LAYOUT  
VIEWED FROM TOP

part code		surface ISO1302	tolerance ISO1101 ISO406	projection mm	product family MOD JACK
l	tr	ec	n	o	d
date	tolerances unless otherwise specified		scale	title	
	angle	0.X±0.3	mm	6 POS VERT. SPECIAL PEG	
	0°±2'	0.XX±0.15	scale	P.C.B. III MOD JACK ASSY	
		0.XXX±0.05	2.0	dwg no	
dr	c	L FENG	02/21/97	sheet 2 of 2	
eng	r	TONY CHIEN	02/21/97	size	
chr		TONY CHIEN	02/21/97	A4	
app	d	JENN TSAO	02/21/97	type	
sheet	revision			Product Customer Drawing	
index	sheet				