

LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

CHARACTERISTICS

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Aluminium
- Shell Plating : Nickel
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered with Souriau contacts and Accessories
- Temperature Range : -65°C to +200°C
- Salt Spray : 48 hours
- Mass : 71.1 g ± 10%

| Connector dimension | |
|---------------------|----------|
| Dim | Nominal |
| ØS | 44.9 Max |
| Z | 31 Max |
| VV THREAD | M34x1-6g |

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR | Not Listed |

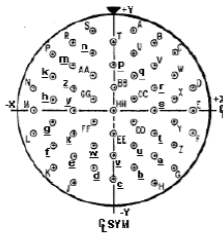
PN: 8D523F53SD

| | | | |
|---|------------------------------------|--------------------------------|-------------------------------|
| A | 06-10-2016 | First Release | |
| ISS | DATE | Latest modification - by | MOD N° |
| Designed By: | | Date: | CUSTOMER DRAWING |
| TITLE | | Aluminium Plug 8D series | |
| SCALE | NA | General linear Tolerances: ±-- | NPRDS / PROJECT 859 |
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| FORMAT | SOURIAU DRG N° 8D523F53SD-C | | SHEET 1/2 |

| | | | | | | | | | |
|----------------|-------------------------|---|---|----|---|----|---|---|------------------------------------|
| BASIC SERIES: | 8D | 5 | - | 23 | F | 53 | S | D | ORIENTATION : D |
| SHELL TYPE : | Plug with RFI Shielding | | | | | | | | CONTACT TYPE : SOCKET(500 Matings) |
| CONTACT TYPE : | Standard Crimp Contact | | | | | | | | CONTACT LAYOUT : 23-53 |
| SHELL SIZE : | 23 | | | | | | | | |
| PLATING : | F = Nickel | | | | | | | | |

4
3
2
1

Contact Layout



Contacts
(Insert arrangement 23-53)

| Contact position ID | Location | | Contact position ID | Location | |
|---------------------|--------------|--------------|---------------------|-------------|-------------|
| | X-axis (mm) | Y-axis (mm) | | X-axis (mm) | Y-axis (mm) |
| A | +112 (2.84) | +455 (11.56) | e | -225 (5.72) | -260 (6.60) |
| B | +225 (5.72) | +390 (9.91) | f | -336 (8.53) | -195 (4.95) |
| C | +336 (8.53) | +325 (8.26) | g | -336 (8.53) | -065 (1.65) |
| D | +450 (11.43) | +130 (3.30) | h | -336 (8.53) | +065 (1.65) |
| E | +450 (11.43) | +000 (0.00) | k | -336 (8.53) | +195 (4.95) |
| F | +450 (11.43) | -130 (3.30) | m | -225 (5.72) | +260 (6.60) |
| G | +336 (8.53) | -325 (8.26) | n | -112 (2.84) | +325 (8.26) |
| H | +225 (5.72) | -410 (10.41) | p | +000 (0.00) | +260 (6.60) |
| J | -225 (5.72) | -410 (10.41) | q | +112 (2.84) | +195 (4.95) |
| K | -336 (8.53) | -325 (8.26) | r | +225 (5.72) | +130 (3.30) |
| L | -450 (11.43) | -130 (3.30) | s | +225 (5.72) | +000 (0.00) |
| M | -450 (11.43) | +000 (0.00) | t | +225 (5.72) | -130 (3.30) |
| N | -450 (11.43) | +130 (3.30) | u | +112 (2.84) | -195 (4.95) |
| P | -336 (8.53) | +325 (8.26) | v | +000 (0.00) | -260 (6.60) |
| R | -225 (5.72) | +390 (9.91) | w | -112 (2.84) | -195 (4.95) |
| S | -112 (2.84) | +455 (11.56) | x | -225 (5.72) | -130 (3.30) |
| T | +000 (0.00) | +390 (9.91) | y | -225 (5.72) | +000 (0.00) |
| U | +112 (2.84) | +325 (8.26) | z | -225 (5.72) | +130 (3.30) |
| V | +225 (5.72) | +260 (6.60) | AA | -112 (2.84) | +195 (4.95) |

Contacts
(Insert arrangement 23-53)

| Contact position ID | Location | | Contact position ID | Location | |
|---------------------|-------------|-------------|---------------------|-------------|-------------|
| | X-axis (mm) | Y-axis (mm) | | X-axis (mm) | Y-axis (mm) |
| W | +336 (8.53) | +195 (4.95) | BB | +000 (0.00) | +130 (3.30) |
| X | +336 (8.53) | +065 (1.65) | CC | +112 (2.84) | +065 (1.65) |
| Y | +336 (8.53) | -065 (1.65) | DD | +112 (2.84) | -065 (1.65) |
| Z | +336 (8.53) | -195 (4.95) | EE | +000 (0.00) | -130 (3.30) |
| a | +225 (5.72) | -260 (6.60) | FF | -112 (2.84) | -065 (1.65) |
| μ | +112 (2.84) | -325 (8.26) | GG | -112 (2.84) | +065 (1.65) |
| ε | +000 (0.00) | -390 (9.91) | HH | +000 (0.00) | +000 (0.00) |
| d | -112 (2.84) | -325 (8.26) | --- | --- | --- |

| Shell size | Arrangement no. | Number of contacts | Size contacts | Service rating | Contact location | Supersedes |
|------------|-----------------|--------------------|---------------|----------------|------------------|------------|
| 23 | -53 | 53 | 20 | I | All | MS20056-53 |

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| A | 06-10-2016 | First Release | |
| ISS | DATE | Latest modification - by | MOD N° |
| Designed By: | | Date: | CUSTOMER DRAWING |
| TITLE | Aluminium Plug 8D series | | |
| SCALE | | General linear Tolerances: | NPRDS / PROJECT |
| NA | | ±-- | 859 |
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