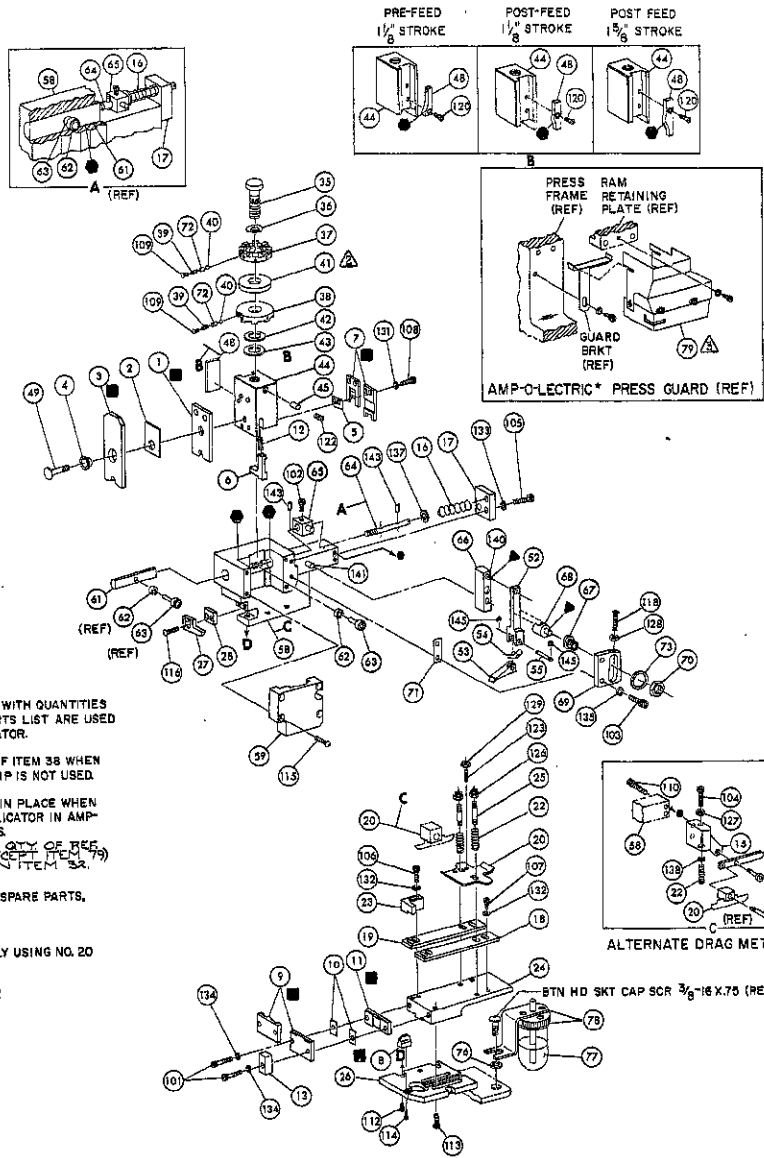


THIS IS A CONTROLLED DOCUMENT.

- NOTES
1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 4. PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 38.
- KEY:
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - ⊗ GREASE LIGHTLY.



REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	148	REF	454220-1	CAP, RAM	59
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144	REF	453726-1	HOUSING	58
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691299-1	SPRING, FEED FINGER	54
REF	22260-5	WASHER, FLAT (NO 5) DRAG SPRING	139	REF	240635-1	FINGER, FEED	53
REF	21859-4	WASHER, FLAT (5/16 DIA) SCR ADJ	138	REF	240634-1	LEVER, TERMINAL	52
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	137	REF	7-21002-9	BOLT, CRIMPER	50
REF	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	REF	690602-5	CAM, PRE FEED 1/8 STROKE	46
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133	REF	690191-1	PLUG, NYLON	45
REF	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132	REF	455674-2	RAM	44
REF	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	REF	690125-1	WASHER, LAMINATED	43
REF	21018-4	NUT, HEX MACH (4-40) DRAG	129	REF	690124-1	WASHER, RAM	42
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	REF	23241-5	SPACER, DISC	41
REF	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127	REF	690170-1	SPRING, COMPRESSION	38
REF	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	REF	690142-1	DISC, INSULATION	36
REF	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	124	REF	4-692155-7	DISC, WIRE	37
REF	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	123	REF	22995-3	WASHER, SPRING	26
REF	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	122	REF	690212-1	POST, RAM	35
REF	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	121	REF	1-21002-7	SCR, BTN HD SKT CAP (8-32 X .38) CAM	34
REF	1-21002-7	SCR, BTN HD SKT CAP (8-32 X .38) CAM	120	REF	6-23715-5	SCR, FND HD MACH (6-32 X 1.50) FEED ADJ	32
REF	6-23715-5	SCR, FND HD MACH (6-32 X 1.50) FEED ADJ	118	REF	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	31
REF	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	115	REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	29
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114	REF	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	27
REF	2-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .60) BASE PL	26
REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .60) BASE PL	112	REF	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	24
REF	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	REF	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	23
REF	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	REF	2-21000-6	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	22
REF	2-21000-6	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108	REF	2-21000-6	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE	21
REF	2-21000-6	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE	107	REF	2-21000-6	SCR, SKT HD CAP (8-32 X .50) STRIP GUIDE	20
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	106	REF	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	19
REF	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	17
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF	3-21000-8	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	16
REF	3-21000-8	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF	455745-1	GUARD WINDOW	15
REF	455745-1	GUARD WINDOW	101	REF	485184-9	LUBRICATOR ASSEY	14
REF	485184-9	LUBRICATOR ASSEY	79	REF	489985-1	OIL, LUBRICATING	13
REF	489985-1	OIL, LUBRICATING	78	REF	454408-1	SPACER, LVS BRACKET	12
REF	454408-1	SPACER, LVS BRACKET	77	REF	48108-1	WASHER, FLAT (SPECIAL)	11
REF	48108-1	WASHER, FLAT (SPECIAL)	74	REF	590603-1	SPRING, ASSIST	10
REF	590603-1	SPRING, ASSIST	72	REF	680517-1	SPACER	9
REF	680517-1	SPACER	71	REF	22584-5	NUT, HEX	8
REF	22584-5	NUT, HEX	70	REF	240528-1	PLATE, ADJ	7
REF	240528-1	PLATE, ADJ	69	REF	240526-1	SHAFT, PIVOT	6
REF	240526-1	SHAFT, PIVOT	68	REF	240533-1	BUSHING	5
REF	240533-1	BUSHING	67	REF	485880-1	LEVER, INTERMEDIATE	4
REF	485880-1	LEVER, INTERMEDIATE	66	REF	240529-1	BLOCK, PIVOT	3
REF	240529-1	BLOCK, PIVOT	65	REF	240532-2	SCREW, ADJ	2
REF	240532-2	SCREW, ADJ	64	REF	240559-3	PIN, CAM ROLLER	1
REF	240559-3	PIN, CAM ROLLER	63	REF	240558-1	CAM, ROLLER	
REF	240558-1	CAM, ROLLER	62	REF	454398-1	ROD, FEED	
REF	454398-1	ROD, FEED	61				

QTY	PART NO	DESCRIPTION	118
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH
A	.056	18	3.80
B	.052	22	3.80
C	.050	22	3.80
NOT USED			
CRIMP	SIZE	TYPE	FEED
WIRE	100	11F	
INSUL	140	11F	
WIRE RANGE	#22 - #18	INSULATION RANGE/PRESS NO.	1505-135-5

REMARKS	NO	REV
APPL. USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

AMP-O-LECTRIC
PRE-FEED

I.D. PLATE (REF) 461264-1

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