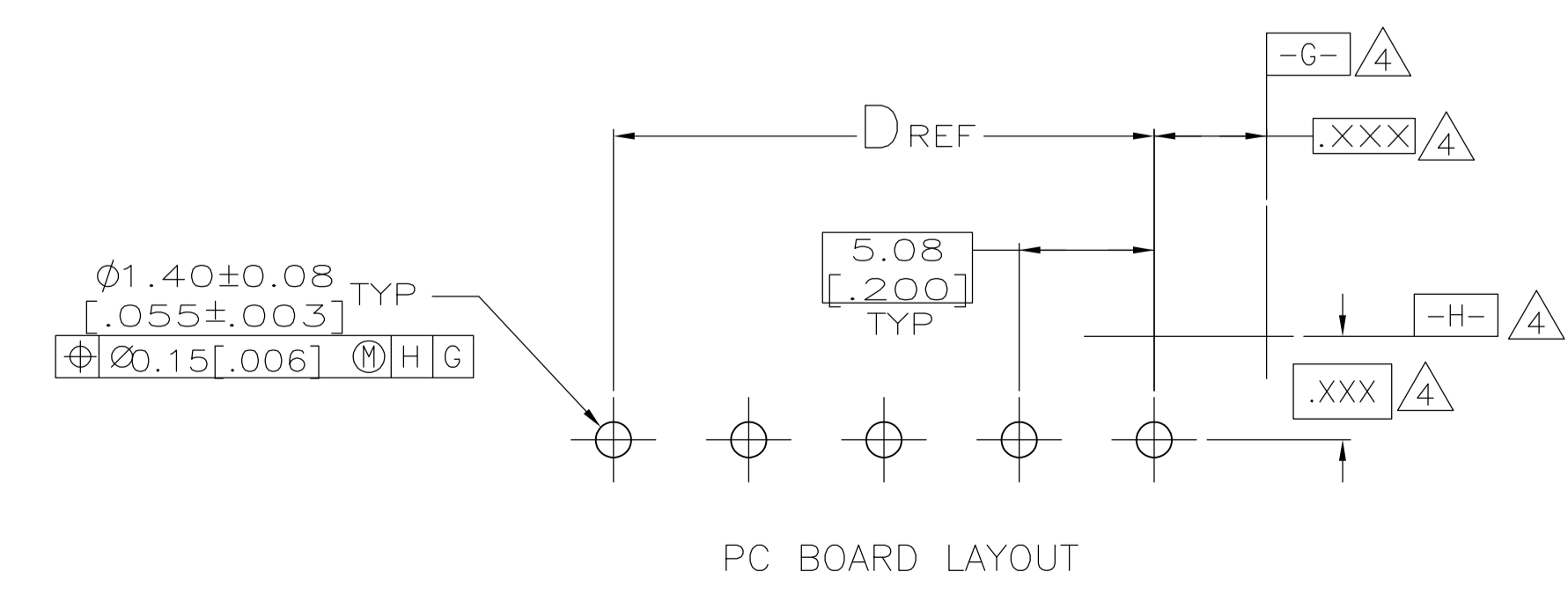
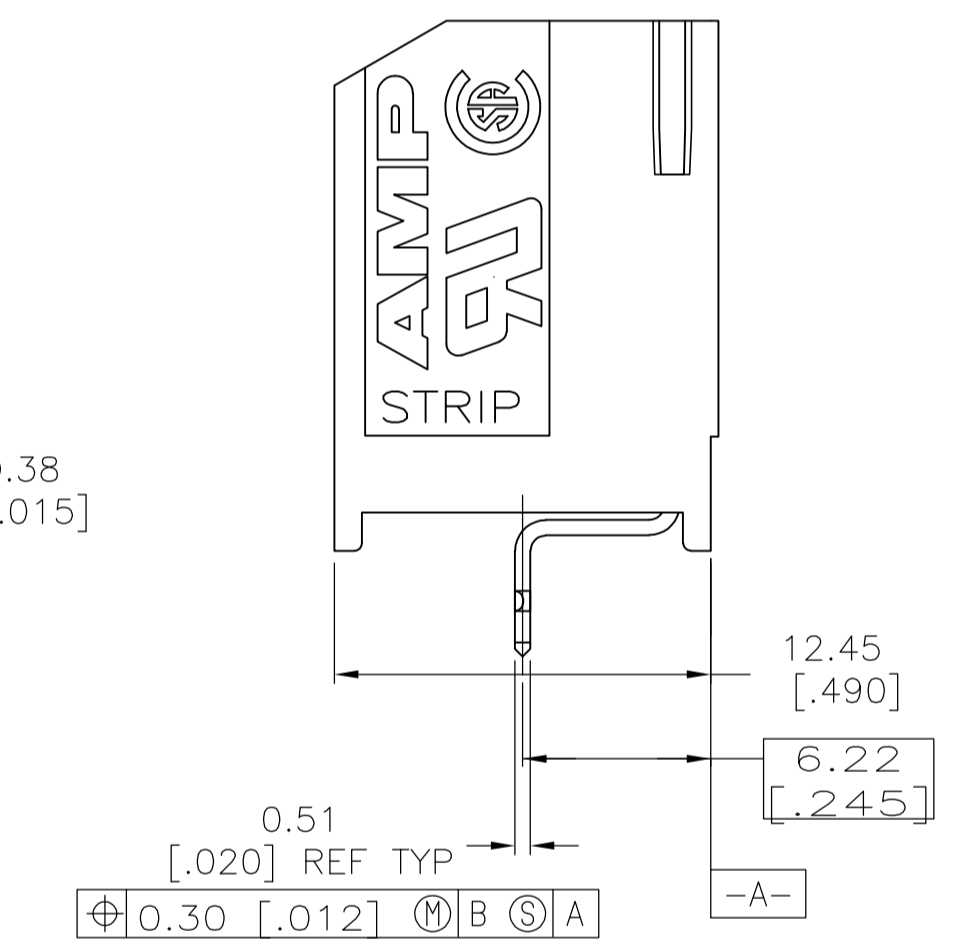
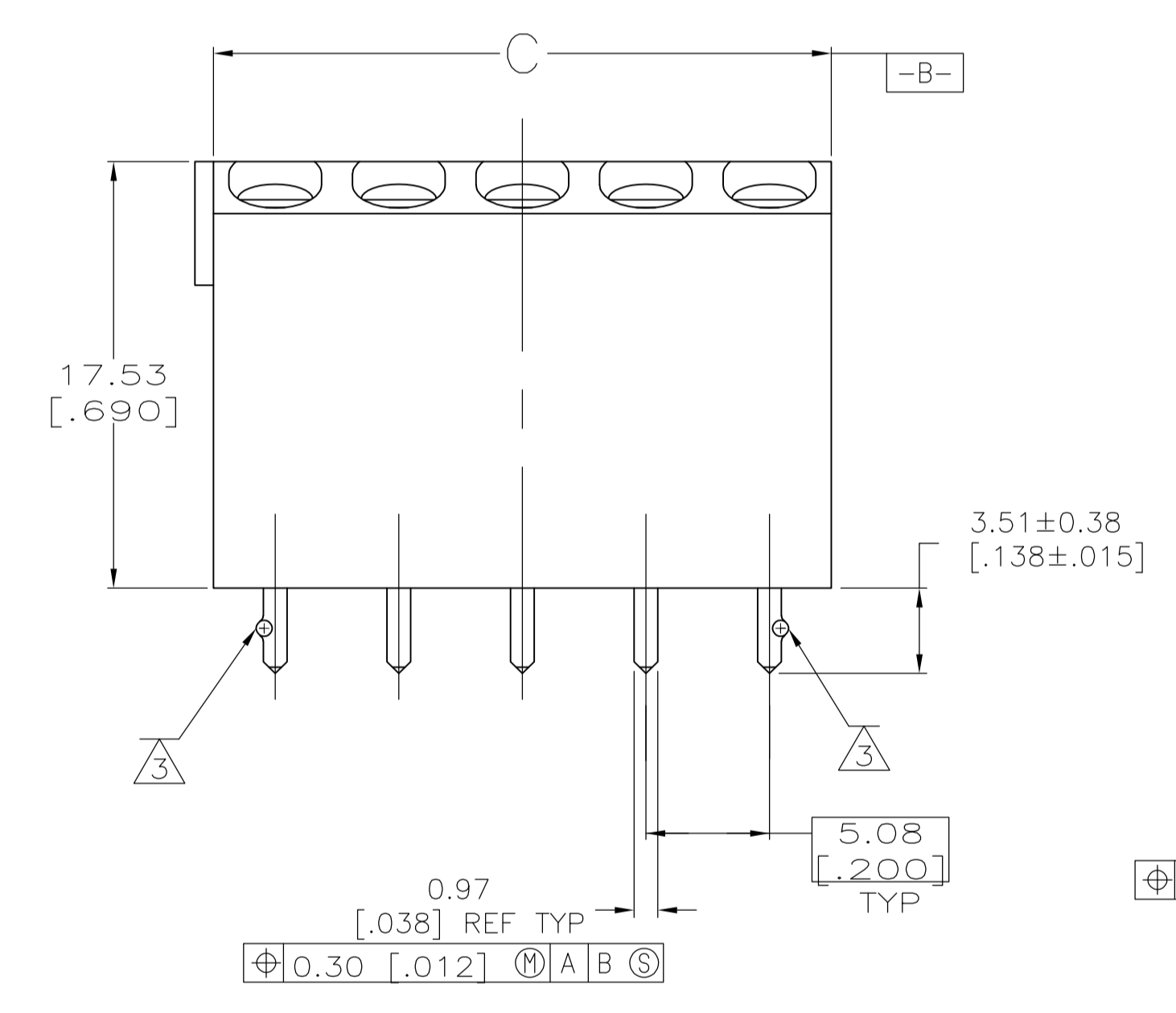
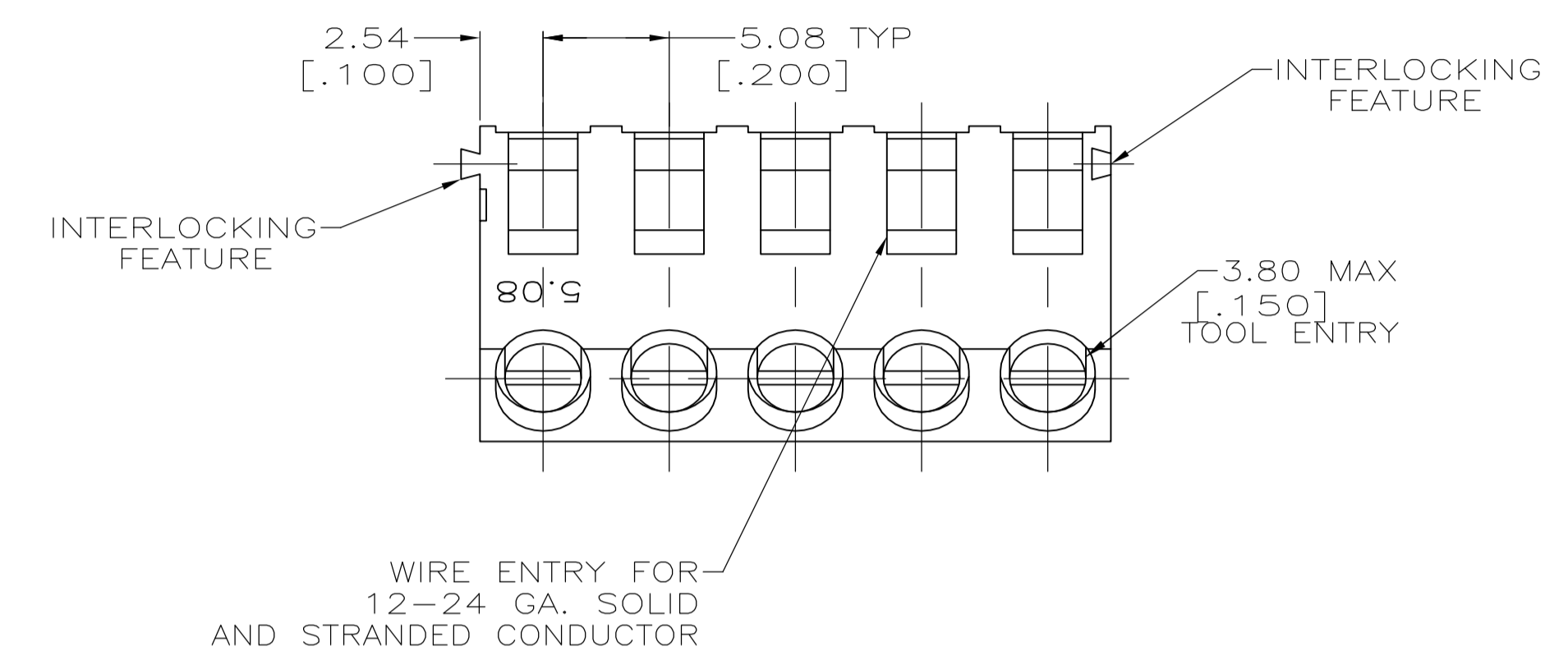


| LOC | | DIST | | REVISIONS | | | |
|-----|-----|---------------------------|---------|-----------|------|--|--|
| F | LTR | DESCRIPTION | DATE | DWN | APVD | | |
| F | | REVISED PER 063B-1163-04 | 2/28/05 | SS | CR | | |
| F1 | | REVISED PER ECO-09-022908 | 08OCT09 | KK | AEG | | |



- △ MATERIALS:
 HOUSING: HIGH TEMPERATURE NYLON, COLOR: SEE TABLE.
 CONTACT: PHOSPHOR BRONZE.
 CLAMP: ZAMAC5 ZINC DIE-CASTING.
 SCREW: STEEL.
- △ CONTACT FINISH: 3.8um [.000150] MIN TIN, POM SOLDER POST.
- △ BOARD RETENTION FEATURE WHERE INDICATED.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ CLAMP FINISH: 2.5um [.000100] MIN ZINC (CHROMATE).
- △ CLAMP FINISH: 2.5um [.000100] MIN CLEAR TRI-CHROME.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

| | D | C | CLAMP FINISH | MATERIAL COLOR | NO OF POSN | PART NO. |
|--------------|---------------|---------------|--------------|----------------|------------|------------|
| | 20.32 [.800] | 25.40 [1.000] | △6 | BLACK | 5 | 2-786473-3 |
| | 15.24 [.600] | 20.32 [.800] | △6 | BLACK | 4 | 2-786473-2 |
| | 10.16 [.400] | 15.24 [.600] | △6 | BLACK | 3 | 2-786473-1 |
| OBSOLETE | 40.64 [1.600] | 45.72 [1.800] | △5 | NATURAL | 9 | 2-786473-0 |
| OBSOLETE | 30.48 [1.200] | 35.56 [1.400] | △5 | NATURAL | 7 | 1-786473-9 |
| OBSOLETE | 25.40 [1.000] | 30.48 [1.200] | △5 | NATURAL | 6 | 1-786473-8 |
| OBSOLETE | 40.64 [1.600] | 45.72 [1.800] | △5 | BLACK | 9 | 1-786473-7 |
| OBSOLETE | 30.48 [1.200] | 35.56 [1.400] | △5 | BLACK | 7 | 1-786473-6 |
| OBSOLETE | 25.40 [1.000] | 30.48 [1.200] | △5 | BLACK | 6 | 1-786473-5 |
| OBSOLETE | 45.72 [1.800] | 50.80 [2.000] | △5 | NATURAL | 10 | 1-786473-4 |
| OBSOLETE | 35.56 [1.400] | 40.64 [1.600] | △5 | NATURAL | 8 | 1-786473-3 |
| OBSOLETE | 20.32 [.800] | 25.40 [1.000] | △5 | NATURAL | 5 | 1-786473-2 |
| OBSOLETE | 15.24 [.600] | 20.32 [.800] | △5 | NATURAL | 4 | 1-786473-1 |
| OBSOLETE | 10.16 [.400] | 15.24 [.600] | △5 | NATURAL | 3 | 1-786473-0 |
| OBSOLETE | 5.08 [.200] | 10.16 [.400] | △5 | NATURAL | 2 | 786473-9 |
| OBSOLETE | - | 5.08 [.200] | △5 | NATURAL | 1 | 786473-8 |
| OBSOLETE | 45.72 [1.800] | 50.80 [2.000] | △5 | BLACK | 10 | 786473-7 |
| OBSOLETE | 35.56 [1.400] | 40.64 [1.600] | △5 | BLACK | 8 | 786473-6 |
| OBSOLETE | 20.32 [.800] | 25.40 [1.000] | △5 | BLACK | 5 | 786473-5 |
| △ OBSOLETE | 15.24 [.600] | 20.32 [.800] | △5 | BLACK | 4 | 786473-4 |
| △ SUPERCEDED | 10.16 [.400] | 15.24 [.600] | △5 | BLACK | 3 | 786473-3 |
| OBSOLETE | 5.08 [.200] | 10.16 [.400] | △5 | BLACK | 2 | 786473-2 |
| OBSOLETE | - | 5.08 [.200] | △5 | BLACK | 1 | 786473-1 |

THIS DRAWING IS A CONTROLLED DOCUMENT

| | | | |
|---------------------------|--|---|---------------------|
| DRAWN: S.G.SMITH 03/24/92 | CHK: B.H.MOSSER 06/01/92 | Tyco Electronics Corporation Harrisburg, Pa 17105-3608 | |
| DIMENSIONS: mm [INCHES] | TOLERANCES UNLESS OTHERWISE SPECIFIED: | PRODUCT SPEC | NAME |
| 0 PLC ± - | 1 PLC ± - | APPLICATION SPEC | SIZE |
| 2 PLC ± 0.13 [.005] | 3 PLC ± - | WEIGHT | CAGE CODE |
| 4 PLC ANGLES ± - | | | DRAWING NO |
| | | | RESTRICTED TO |
| MATERIAL | FINISH | A1 00779C=786473 | |
| CUSTOMER DRAWING | | SCALE: 4:1 | SHEET 1 of 1 REV F1 |