

AMP 1281-1 (6/65)

428

# APPLICATOR PARTS LIST

## MINIATURE QUICK CHANGE APPLICATOR END FEED

AMP INCORPORATED  
HARRISBURG, PENNA.

TYPE CODE  
 PROD  
 IN DIR  
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	453805-1	43	WASHER-LAMINATED	1	690125-1	
2	SPACER - INSULATION			44	RAM	1	690176-1	
3	INSULATION CRIMPER			45	PLUG-NYLON	1	690191-1	
4	PIN - CRIMPER			46	BLOCK-INS. ADJ.			
5	SHEAR BLADE SPACER	1	1-210611-7	47	SCREW-SHOULDER			
6	HOLD DOWN			48	CAM	1	690602-2	
7	SHEAR BLADE	1	1-210650-3	49	CRIMPER BOLT	1	7-21002-9	
8	ANVIL	1	2-210654-9	50				
9	FRONT SHEAR PLATE	1	210612-5	51				
10	SHEAR PLATE SPACER	2	210615-3	52	LEVER-TERMINAL	1	210631-1	
11	REAR SHEAR PLATE	1	210614-1	53	FEED FINGER	1	210635-1	
12	HOLD DOWN SPRING			54	FEED FINGER SPRING	1	691199-1	
13	SPRING SPACER			55	FEED FINGER PIN	1	210621-1	
14	HOLD DOWN SPACER			56				
15				57				
16	SPRING - FEED RETURN	1	3-22287-0	58	HOUSING	1	151232-1	
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	210621-1	
18	FRONT - STRIP GUIDE	1	151217-1	60	WEAR PLATE	1	210815-1	
19	REAR - STRIP GUIDE	1	151217-1	61	ROD-FEED	1	210631-1	
20	DRAG - STOCK	1	210637-1	62	ROLLER-CAM	1	210658-1	
21	DRAG LEVER	1	210636-1	63	PIN-CAM ROLLER	1	210659-1	
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	210632-1	
23	PLATE - STRIP HOLD			65	BLOCK-PIVOT	1	210629-1	
24	STRIP GUIDE PLATE	1	210618-2	66	LEVER-INTERMEDIATE	1	210630-1	
25	BASE BLOCK	1	210617-1	67	BUSHING	1	210633-1	
26	BASE PLATE	1	210652-1	68	SHAFT-PIVOT	1	210626-1	
27	STRIPPER	1	690766-1	69	PLATE ADJ.	1	210628-1	
28	RETAINING PLATE			70	HEX NUT	1	22594-8	
29	SHOULDER SCREW			71	SPACER	1	690517-1	
30	ANCHOR SPACER	1	690453-1	72	Spring Assist	1	690603-1	
31	SPACER - BASE BLOCK			73				
32	Spacer Stripper	1	1-690451-7	74				
33	Spacer, Strip Guide	2	151218-1	75				
34				76				
35	POST-RAM	1	690212-1	77				
36	SPRING WASHER	1	22180-5	78	GUARD (WINDOW)	REP	455745-1	
37	DISC-WIRE	1	2-455829-3	79	Guard	REP	690615-1	
38	DISC-INSULATION			REV.	REVISION RECORD	DATE	BY	ECN
39	SPRING-COMPRESSION	1	690170-1	01	ADD TERM 485018	10/28/70	JW	L-7884
40	BALL STEEL	1	23211-6	A	REV PER ECN	7-15-71	BW	L-8399
41	DISC SPACER	1	690223-1	B	REV PER ECN	4-21-72	JW	L-8858
42	WASHER RAM	1	690121-1	B1	REV PER ECN	6-19-78	JW	R2566

CRIMPING DATA				TERMINALS
TO APPLY SPEC	GROUP I	GROUP II	WIRE SIZE	GROUP I 6012
PAD LETTER	C.H.	C.H.		0178 STK
A	.086	.084	14	60812
B	.076	.074	16	350010
C	.069	.067	18	485018
D	NOT USED			62788
CRIMP SIZE		TYPE	FEED	62984
WIRE	.100	F		62326
INSUL.			.486	* GROUP
INSULATION RANGE	WIRE RANGE			II
	18-14			0178 STK
EXPLODED VIEW	SET UP GAGE			62801
A-6032-1,-2	679108-1			

REMARKS: AI 408-8024

Pre Feed  
AMP-O-Lectric

\* CRIMP HEIGHT ADJ. REQ. TO SWITCH FROM GROUP I TO GROUP II TERMS & VISE VERSA

■ DENOTES WEARING PARTS  
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO.	DIST.
MACH. PARTS LIST 565135-5	66
APPL. SERIAL NO.	DESIGNED P.E.B. 6-3-70
DATE SHIPPED	CHK'D. 6-2-73 W.C. MORGAN
CUSTOMER NAME AND ADDRESS	APP'D 6/15/70
APPLICATOR NUMBER	SHEET 1 of 1
REV. C5	687327-2

THIS DRAWING IS A CONTROLLED DOCUMENT.

C5 0150-1207-04 M/H/E 9-84

C3 0150-8600-98 M/H/E 6-78

C4 0150-0631-03 M/H/E 6-83

C1 ADD 62984 R3356 LE/R 1-17-80  
 C2 ADD 62326 R3460 SC/R 3-80  
 C3 0150-8600-98 M/H/E 6-78  
 C4 0150-0631-03 M/H/E 6-83  
 C5 0150-1207-04 M/H/E 9-84  
 C6 0150-8600-98 M/H/E 6-78  
 C7 0150-0631-03 M/H/E 6-83  
 C8 0150-1207-04 M/H/E 9-84

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