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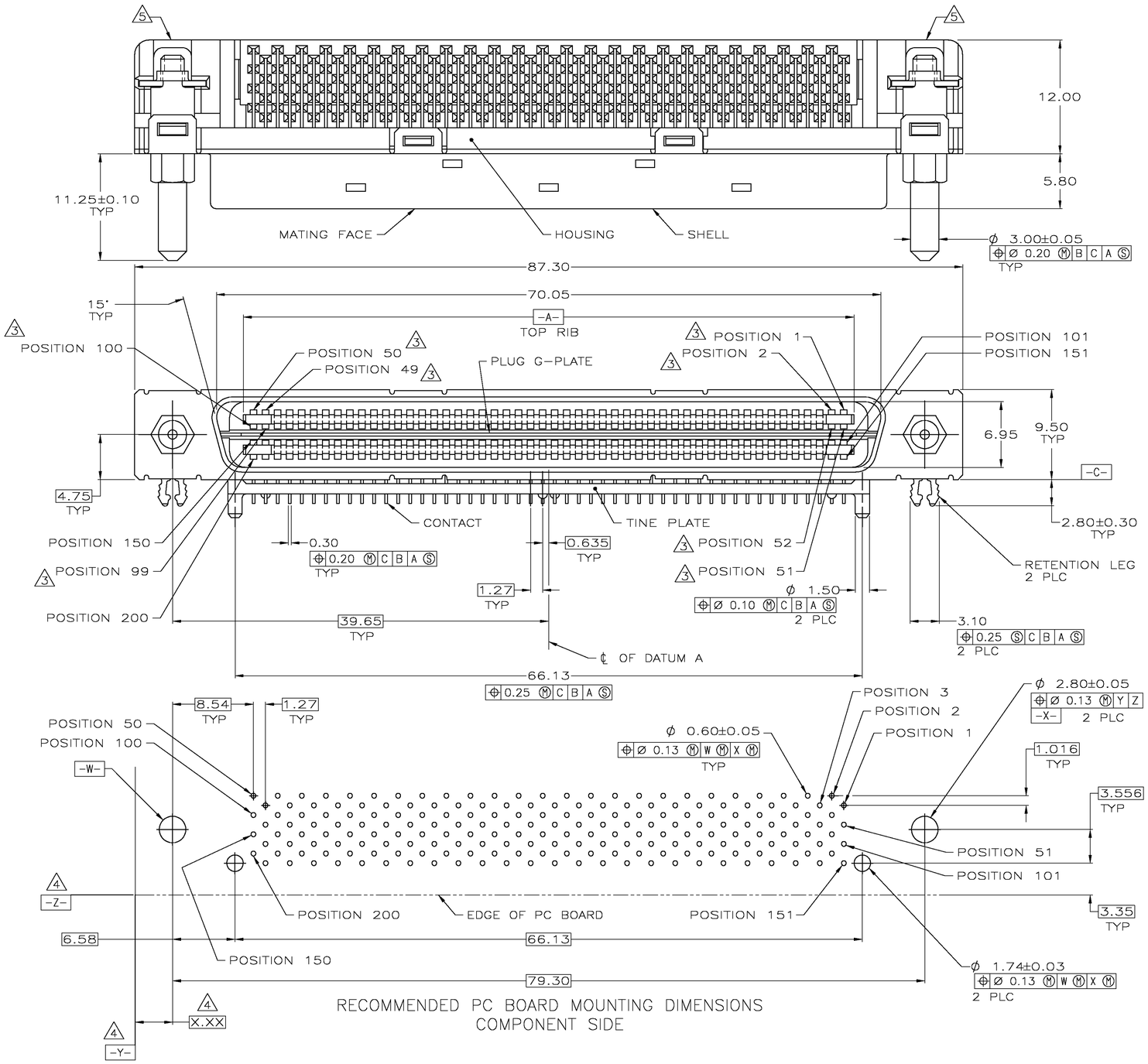
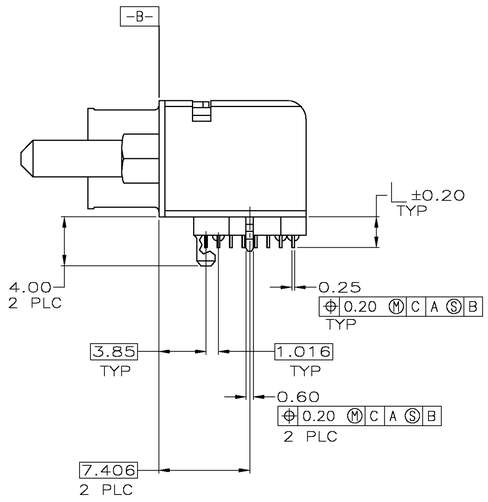
| LOC | DIST |
|---|---|
| GP | 00 |

REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | 0 | RELEASED PER EC 0S13-0440-04 | 12-07-04 | LV | JG |







RECOMMENDED PC BOARD MOUNTING DIMENSIONS
COMPONENT SIDE

1. HOUSING AND TINE PLATE: POLYESTER, NATURAL.
   CONTACTS: COPPER ALLOY.
   SHELL: CARBON STEEL.
   RETENTION LEG AND GUIDE PIN: BRASS.
   PLUG G-PLATE: STANLESS STEEL.
2. SHELL: 3.00μm MIN NICKEL OVER 1.30μm MIN COPPER.
   RETENTION LEG: 2.00μm MIN TIN OVER 1.00μm MIN NICKEL.
   GUIDE PIN: 5.08μm MIN NICKEL OVER 6.35μm MIN COPPER.
   CONTACTS: 0.76μm MIN GOLD FOR A LENGTH OF 3.00 MIN FROM MATING END,
   2.54 μm MIN TIN FOR A LENGTH OF 2.80 MIN FROM OPPOSITE END,
   BOTH OVER 1.27μm MIN NICKEL.
3. CONTACTS 1,2,49,50,51,52,99 AND 100, ARE SEQUENCED TOWARDS MATING FACE.
4. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
5. DATE CODE MAY BE MARKED ON EITHER END.

| | |
|---|---|
| 3.18 | 5787855-2 |
| 2.50 | 5787855-1 |
| L | PART NUMBER |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± 0.25
3 PLC ± -
4 PLC ± -
ANGLES ± 2°

MATERIAL 1 | FINISH 2

DWN 12-07-04 L. VARELA - DOCK5
CHK 12-07-04 C. ROHDE
APVD 12-07-04 M. WALMSLEY
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

Tyco Electronics Corporation
Harrisburg, Pa 17105-3608

NAME PLUG ASSEMBLY, RIGHT ANGLE, .050 CHAMP —

| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
|---|---|---|---|
| A1 | 00779 | C-5787855 | — |

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV O