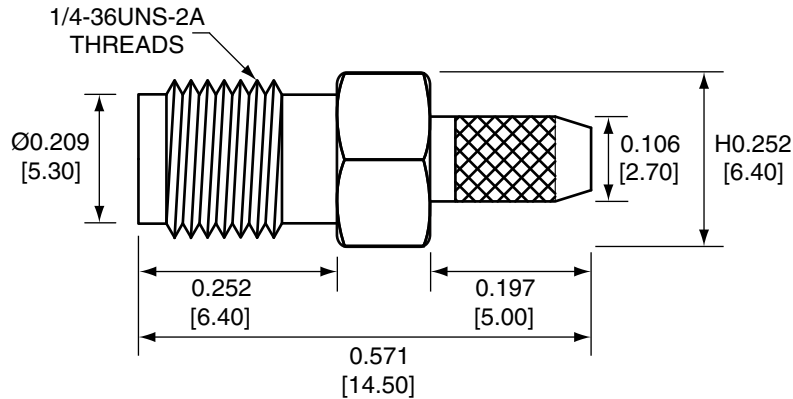
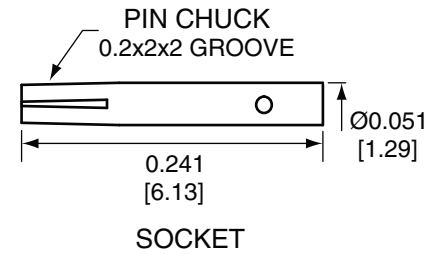


Description	Material	Finish
Body	Brass	Nickel
Socket	BE CU	Gold
Insulation	PTFE	N/A
Gasket	SI Rubber	Rubber
Crimp Ring	Brass	Nickel
Heat Shrink	Polyolefin	Black

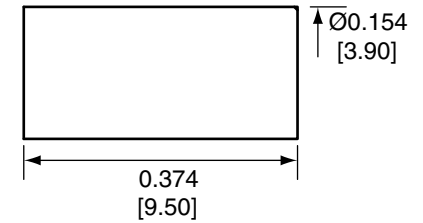
REVISIONS			
REV	DESCRIPTION	DATE	APPV
B	Updated footprint and dimensions; Added new title block	2-JUL-12	SAH



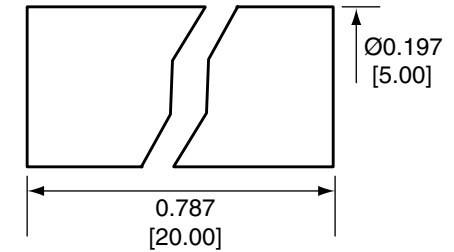
SIDE VIEW



SOCKET



CRIMP RING



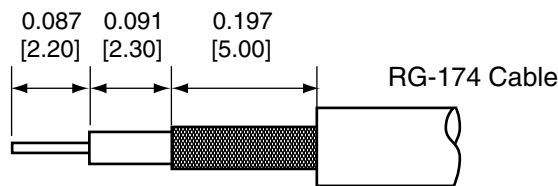
HEAT SHRINK

### CON SMA011 ASSEMBLY INSTRUCTIONS

- Strip cable to recommended dimensions.
- Slip heat shrink and crimp ring onto stripped cable.
- Solder the socket to the center conductor.
- Insert the socket, center conductor, and insulator into the body until the end of the socket is even with the white insulation in the body.
- Wrap the braid around the tail of the body and crimp the ring with a 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
- Use heat shrink to cover crimp.

### NOTES: (UNLESS OTHERWISE SPECIFIED)

- ALL DIMENSIONS ARE IN INCHES [mm].
- DIMENSIONS APPLY AFTER FINISHING.
- MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
- SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.



RECOMMENDED CABLE STRIPPING DIMENSIONS

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MATERIAL:	TOLERANCES: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 1.20 [30.0]-4.75 [120.0]= ±.024 [0.60] 4.75 [120.0]-12.40 [315.0]= ±.040 [1.0]	PROJECTION: 
FINISH:	DRAWN: B.MURPHY DT: 2-JUL-12	ANGLES: ±1°
	ENGR: S.HOGAN DT: 2-JUL-12	

		159 ORT LANE MERLIN, OR 97532	
TITLE: SMA FEMALE CABLE END CRIMP FOR RG-174 CABLE			
SIZE <b>A</b>	DWG. NO. CON SMA011	REV <b>B</b>	
SCALE: 2:1	DO NOT SCALE DRAWING	SHEET 1 OF 1	